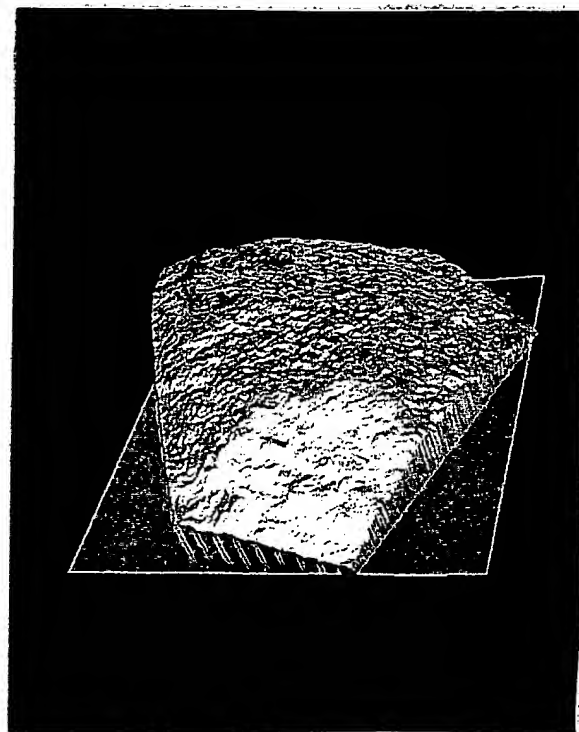
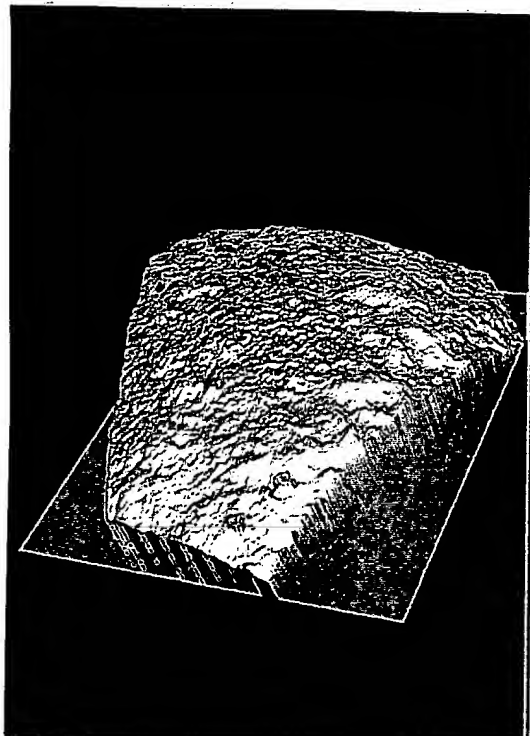
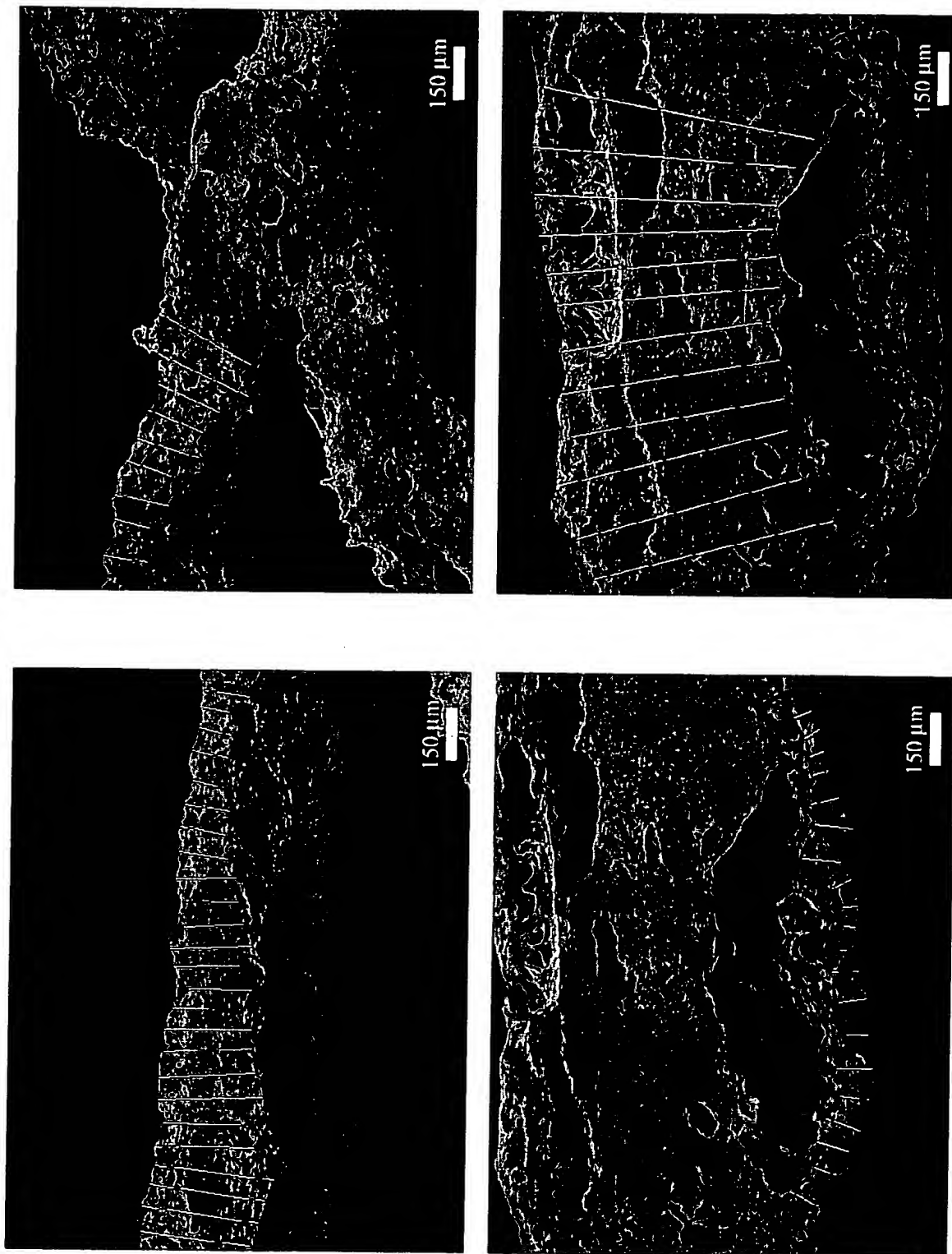


FIGURE 1



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FIGURE 2



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FIGURE 3



FIGURE 5

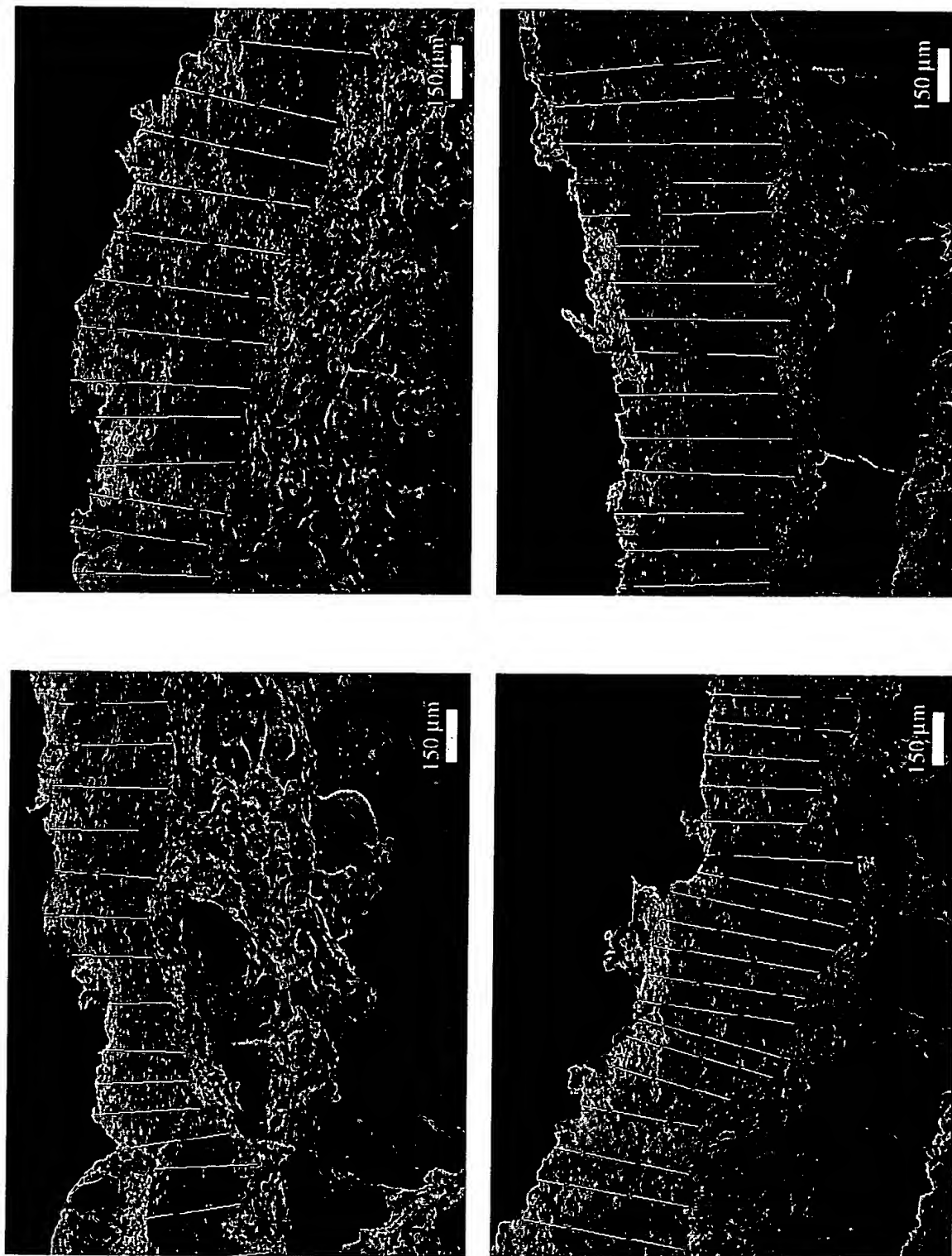
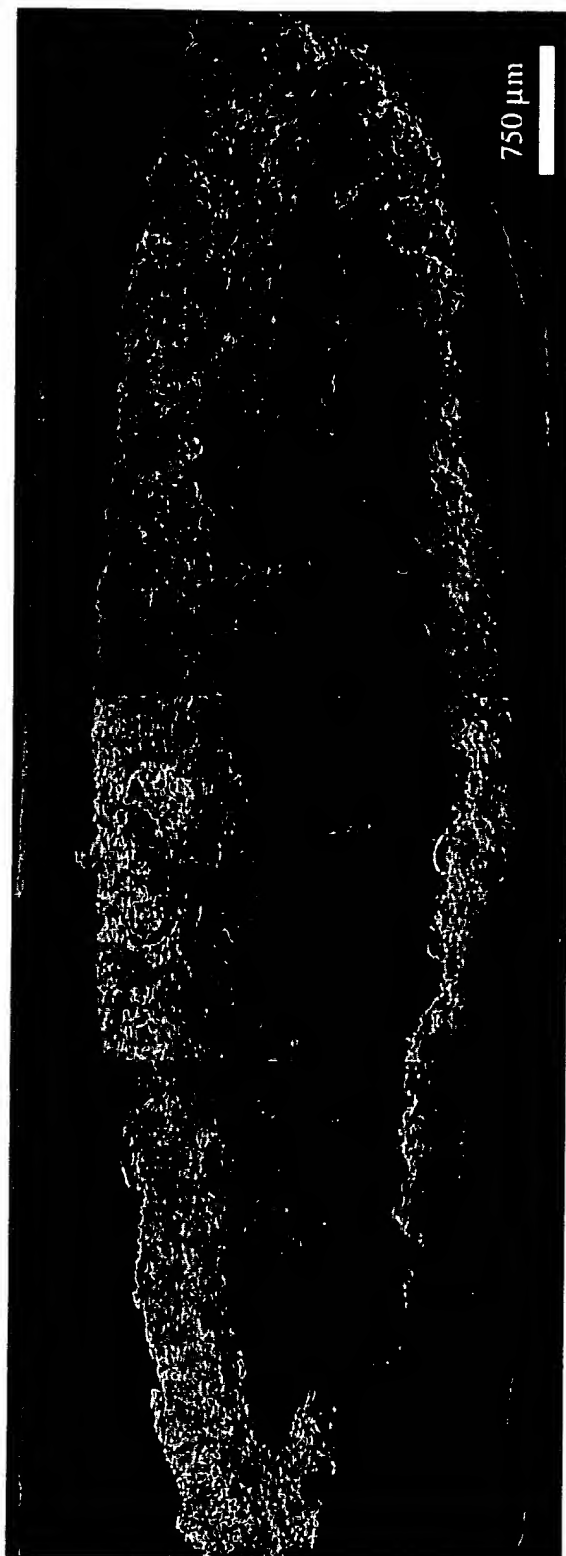
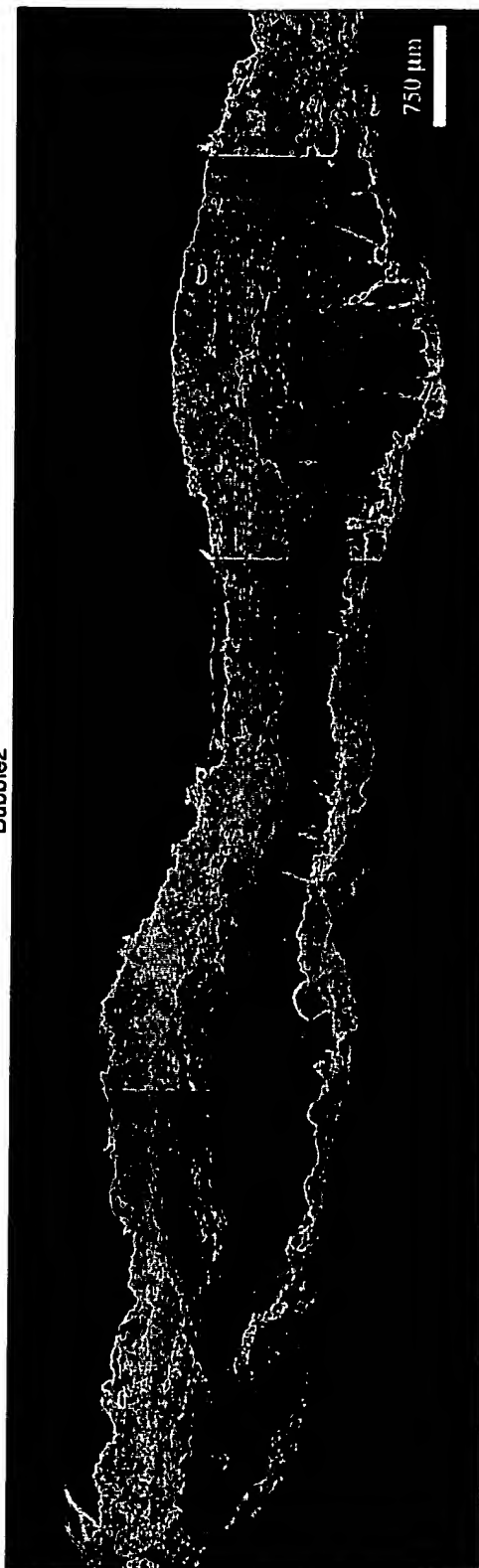


FIGURE 6



Bubble2



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FIGURE 7

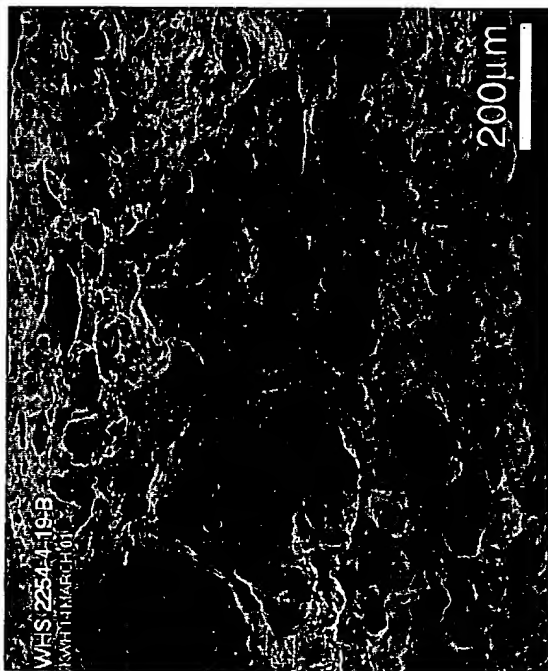


FIGURE 8
Example Mixing Power Consumption Adhesion Test Plot

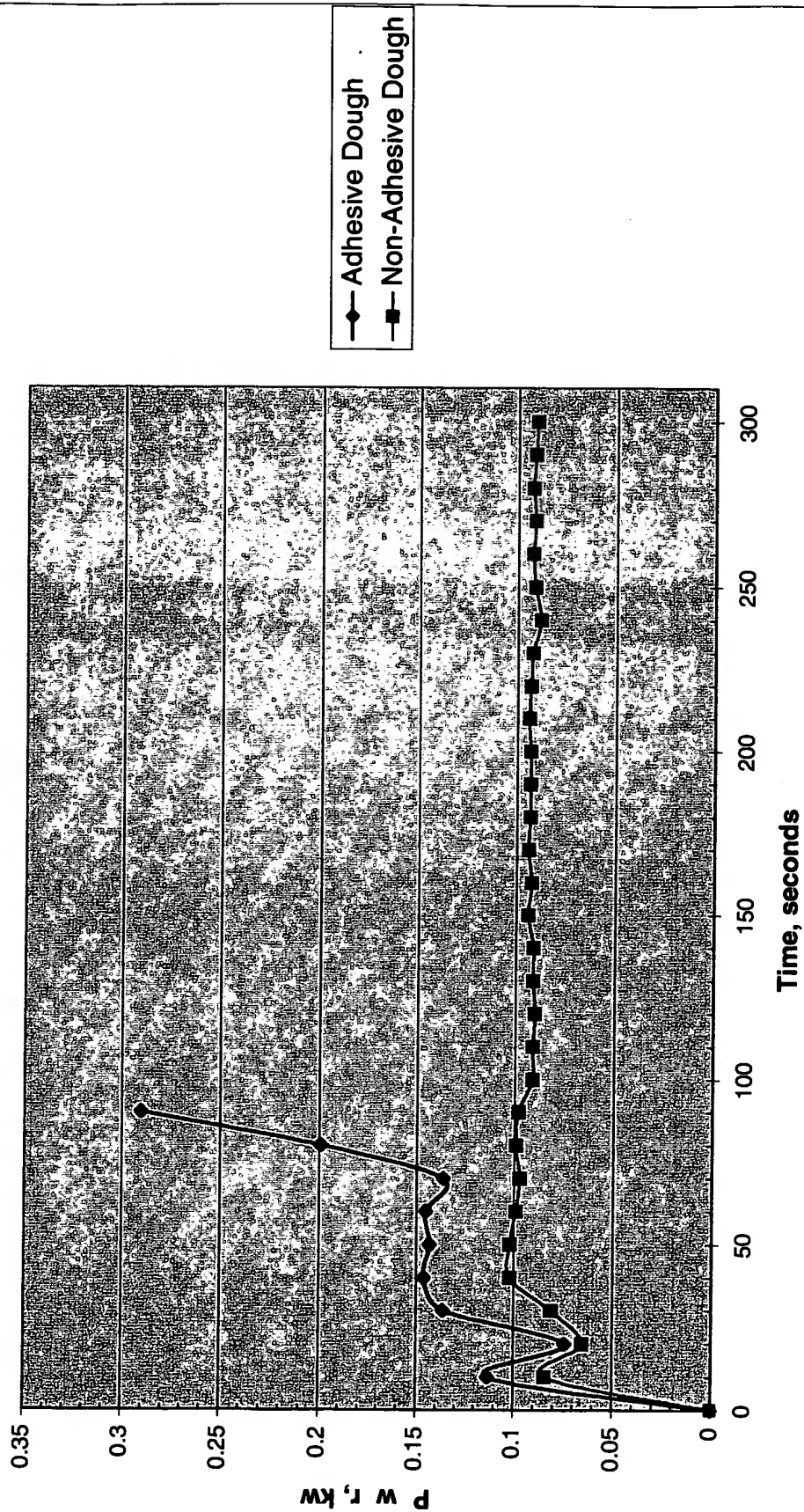


FIGURE 9
Example Dough Dehydration Rate Plot

FIGURE 10

Single slice through the
center of the chip sample

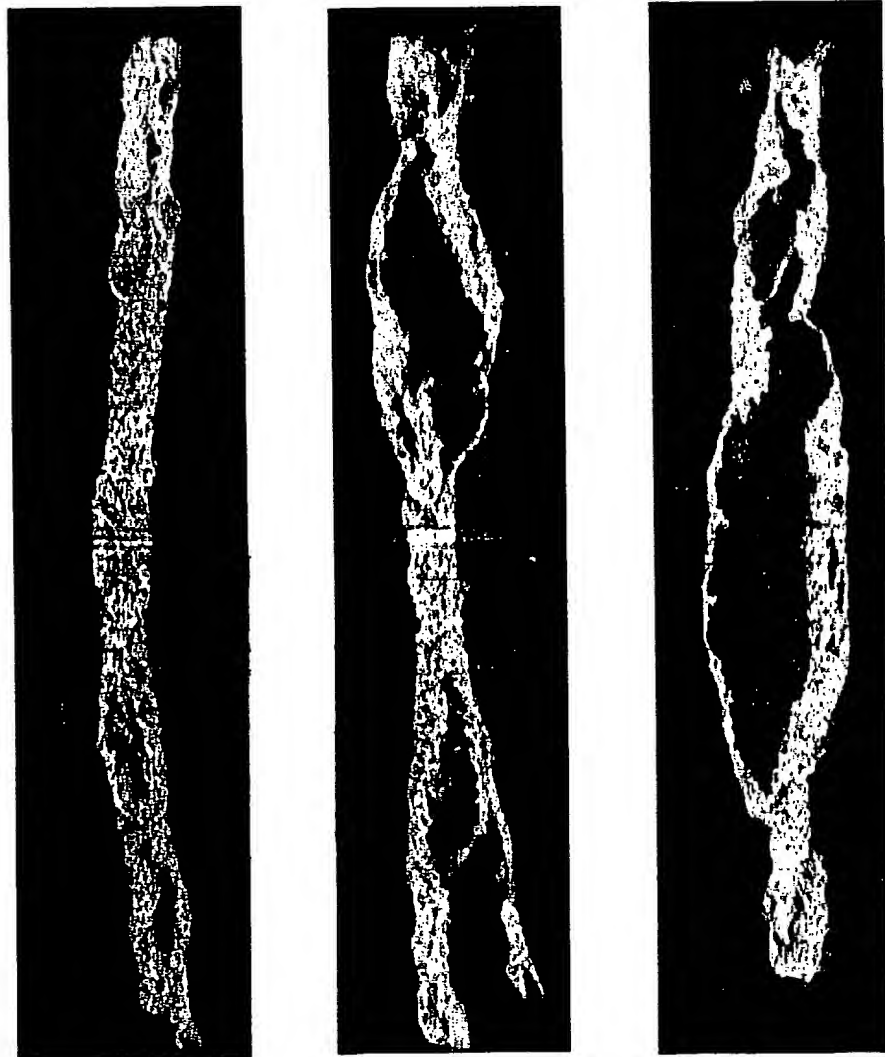
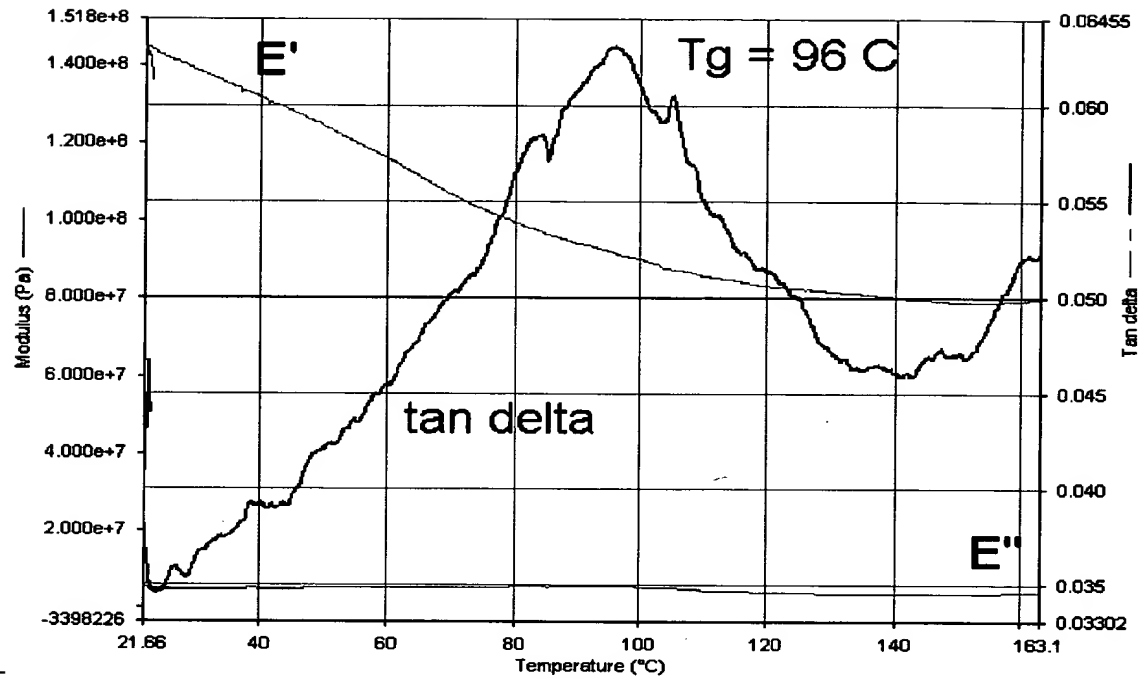


FIGURE 11

EXAMPLE GLASS TRANSITION TEMPERATURE PLOT



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